

# Electrical Specifications

**Input Voltage** 87-240V AC

**Input Frequency** 47-63 Hz

## Material Specifications

Main unit: Anodised Aluminium  
End plates: UL V-0 rated polycarbonate

## Water and Dust Protection

IP Rating: IP68 IEC 60529 (Transducer unit) IP66 IEC 60529 (Junction box)

## Built-in EMI Filter

Meets: FCC 20780 Class B  
VDE 0871 Level A

## Safety

Europe and Worldwide:  
IEC61010-190+A1:92 +A2:95 ~EN61010  
Tested accorded to CENELEC National Requirements  
USA: UL3101-1  
Canada: CSA22.2 No:1010.1-92

**Over-voltage (Transients)** 10 to 20% above nominal

## Environmental Specifications

Installation category:  
Cat II; Altitude: <2000 Mtrs (6562'); Operating Temperature: -20 to + 50° C (-4 to 122°F);  
Maximum relative humidity; Max 80% up to 31°C (87° F) decreasing linearly to 50% RH at 40° C (104° F)

**Overload Protection** Continuous short or open circuit on all outputs.

**Insulation** Basic insulation with the metal enclosure bonded to earth.

## Servicing

No user repairable parts are fitted. Repair must be undertaken by an authorised repair centre.

## Panel Indicators

The PSU is fitted with LED indicator lights. The Green LED indicates that the power is on, and the Red indicates that a signal is being transmitted.

### CSA Certification and CB Test Certificate

In accordance with the  
International (IEC) and  
UL/CSA standards listed  
above.



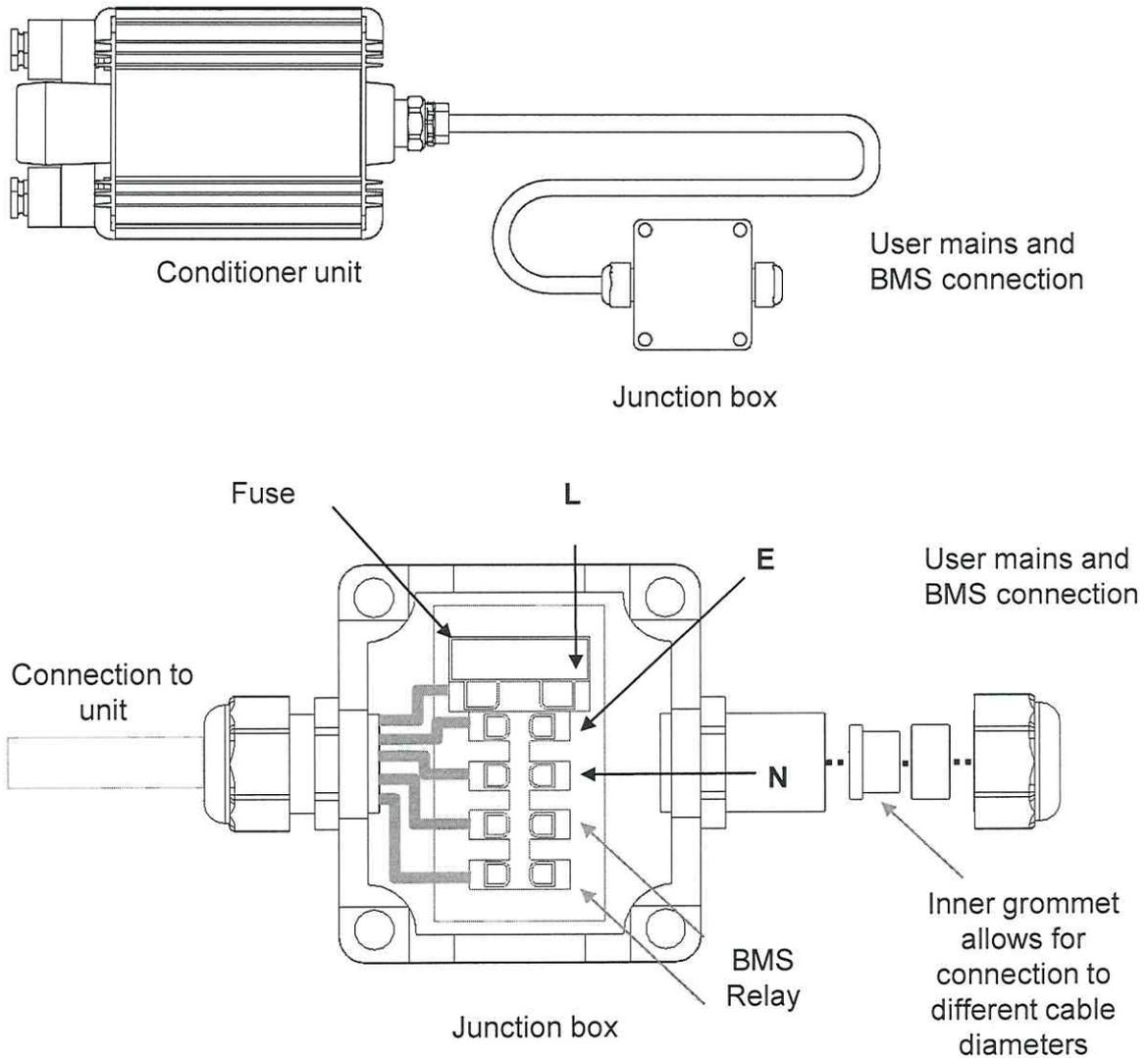
Manufactured to BSEN9002

To be installed in accordance with the  
latest IEE wiring instructions.  
Fuse rating: 1A.



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## Remote Monitoring Facility

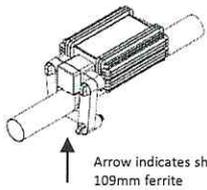
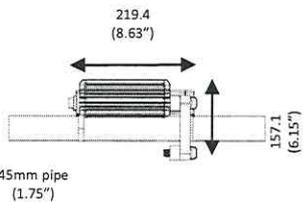
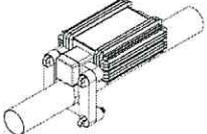
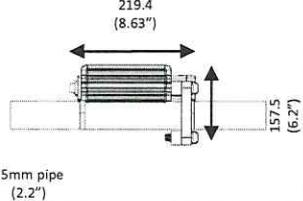
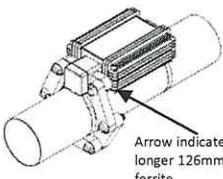
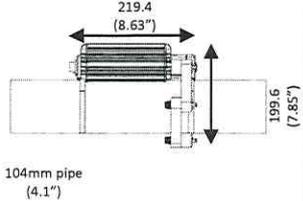
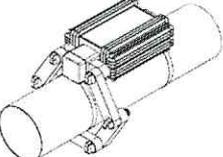
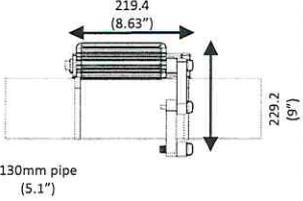
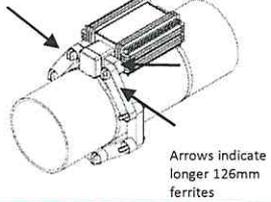
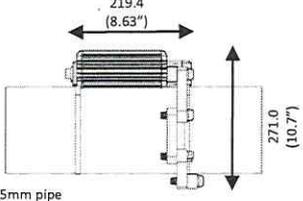
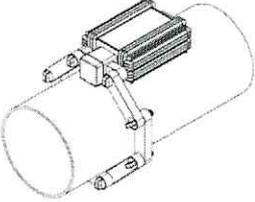
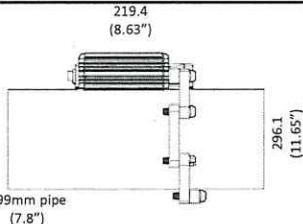
A volt-free normally-open contact closure is provided by the unit connection with a BMS (Business Management System) computer, to monitor that the unit is operating correctly. Connection to the BMS output is made via the junction box. A suitable 5 core approved cable must be used in order to make connection to the mains input and the BMS output.

## Electrical Connection

The user must connect the electrical supply to the junction box in accordance with the on-site ruling safety legislation at the time of installation. This is the sole responsibility of the user and the site safety officer must be consulted before installation is undertaken.

# Mechanical Details

The **HydroFLOW** i Range water conditioner is specifically designed to combat limescale in commercial and/or industrial applications by clustering mineral ions, to enhance filtration by flocculating particles and to combat biofouling. i Range units are most commonly used on heat exchangers and plumbing systems.

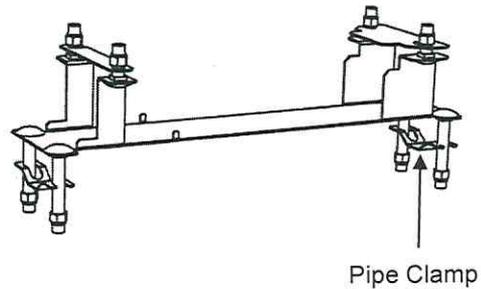
Model	Ferrite Arrangement	Dimensions mm (inches)	Ferrites	Total Weight kg (lbs)
i45			1 x 109mm (4.25") 3 x 126mm (5.0")	4.1 (8.8)
i60			4 x 126mm (5.0")	4.2 (9.2)
i100			5 x 109mm (4.25") 1 x 126mm (5.0")	4.4 (9.7)
i130			6 x 126mm (5.0")	4.6 (10.1)
i150			5 x 109mm (4.25") 3 x 126mm (5.0")	5.4 (11.9)
i190			8 x 126mm (5.0")	5.8 (12.8)

- All units draw less than 1 amp of current at 120V AC
- Listed weights include: Transducer unit, power supply, ferrites, cables and mounting hardware.

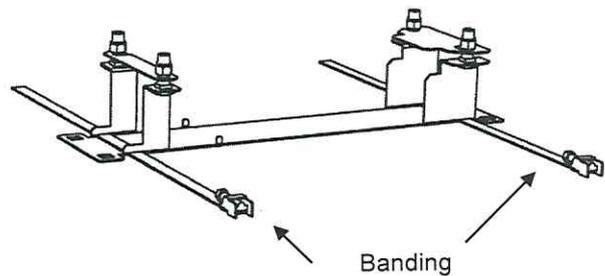
# Assembly

**DO NOT POWER UP UNIT UNTIL ALL FERRITES SUPPLIED ARE CONNECTED.**

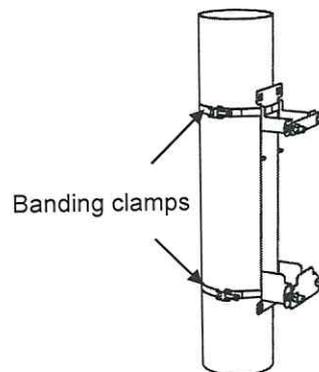
- The unit is supplied with a bracket for ease of mounting to the pipe. The two upper plates should be loosely secured with bolts before installation.
- Smaller units are secured to the pipe using steel clamps and bolts



- For larger units, the brackets are supplied with stainless steel banding.
- Pass the two stainless steel bands through the slots in the bracket.



- Place the bracket on the pipe.
- If installing on a vertical pipe, place the bracket with the smaller plate upwards to ease fitting of hexagon nuts.
- Tighten steel hex nuts to secure clamps for smaller units
- Secure straps on larger units by tightening clamps with flathead screwdriver or hex socket driver



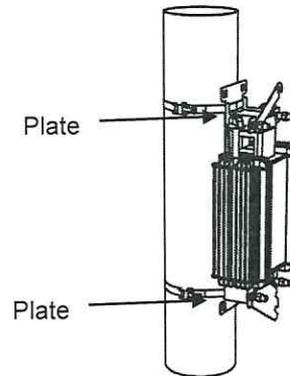
## **WARNING**

The system must be used as specified. Failure to do so will prevent correct operation of device and may impair safety.

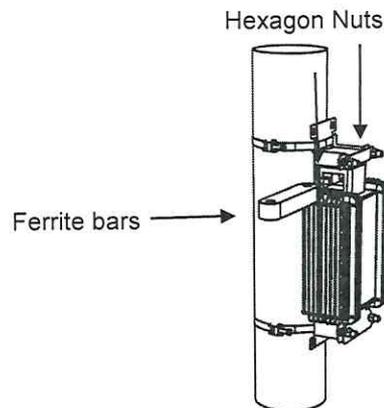
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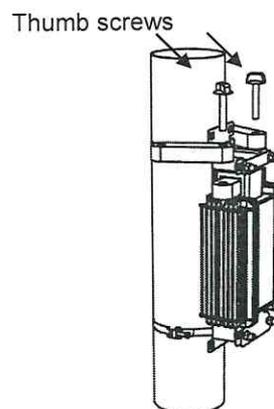
- Place the unit on the bracket and hold in place using the swinging plates.
- Secure by tightening the four steel nuts.



- Insert the two hexagon nuts into the holes in the end plate, next to the ferrite holding cage.
- The transducer unit is supplied with at least one **long** ferrite bar. Insert this through the holding cage until the holes line up with the hexagon nuts.



- Take a second ferrite, insert a plastic thumb screw through both ferrite bars and loosely screw into hexagon nut.
- Repeat on opposite side.



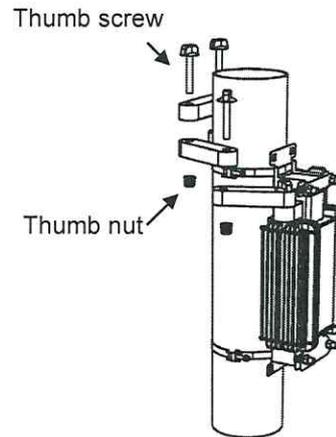
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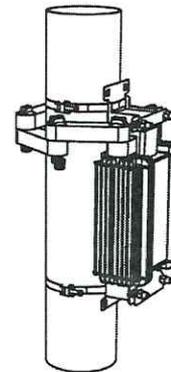
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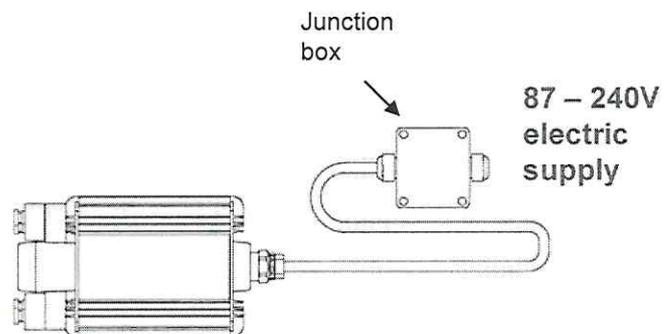
- Assemble **all** the other ferrites around the pipe according to the mechanical configuration specified for the unit.
- Loosely secure each ferrite with plastic thumb screws and thumb nuts.



- Once the ferrite ring is complete, tighten all wing nuts until hand tight.
- **Do not over tighten as ferrites are fragile.**



- In accordance with local code and regulations, connect the junction box to the electrical power supply (87V-240V AC).
- Energise the electrical power supply and ensure that the Red and Green LED lights on the unit are glowing brightly.



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# Location Criteria

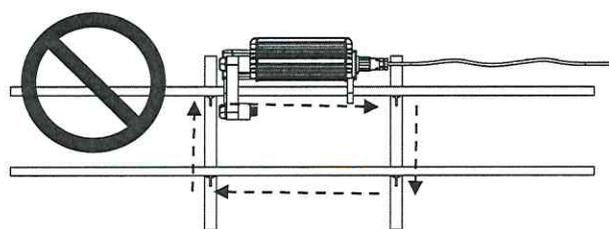
The i Range unit can provide a range of benefits, including protection against limescale, treatment of biofouling and flocculation of particles. The most effective location for the unit depends on the result desired.

- For protection against Limescale due to heating, the unit should be fitted on the cold feed to where the water is heated.
- For protection against limescale, the unit should be fitted after any pumps or filters as these can degrade the conditioning effect.
- To enhance flocculation, the ideal location is before the pump feeding a filter.

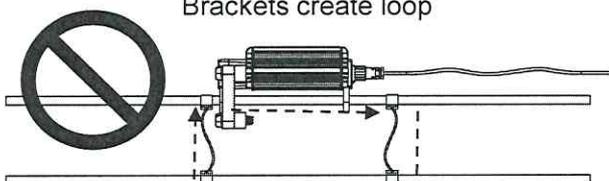
## Electrical Loops

An electrical loop is created whenever an electrical connection is made from one side of the ferrite loop to the other, e.g. by metal supports, wiring or pipework. A loop will prevent the unit from operating correctly.

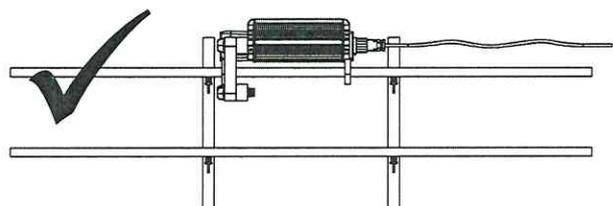
This problem can be solved by moving the unit outside the electrical loop. If this is not possible, the metal support brackets can be electrically insulated. Installing the unit on a section of plastic pipe eliminates the possibility of an electrical loop.



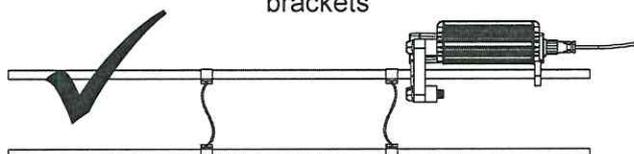
Brackets create loop



Wiring creates loop



Electrically insulate brackets



Move unit out of loop

If you are unsure of any details of fitting or installation, please contact your local Hydropath representative for technical support.

## Box Contents

Transducer Unit

Instructions

Model	Long ferrites	Short Ferrites	Plastic Hex Nuts	Plastic Thumb Screws	Plastic Thumb Nuts	Steel Bracket	Steel Bands	Pipe clamps	50mm bolts	Steel locking nuts
<b>i45</b>	<b>3</b>	<b>1</b>	<b>2</b>	<b>4</b>	<b>2</b>	<b>1</b>	<b>0</b>	<b>2</b>	<b>4</b>	<b>4</b>
<b>i60</b>	<b>4</b>	<b>0</b>	<b>2</b>	<b>4</b>	<b>2</b>	<b>1</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>0</b>
<b>i100</b>	<b>1</b>	<b>5</b>	<b>2</b>	<b>6</b>	<b>4</b>	<b>1</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>0</b>
<b>i130</b>	<b>6</b>	<b>0</b>	<b>2</b>	<b>6</b>	<b>4</b>	<b>1</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>0</b>
<b>i150</b>	<b>3</b>	<b>5</b>	<b>2</b>	<b>8</b>	<b>6</b>	<b>1</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>0</b>
<b>i190</b>	<b>8</b>	<b>0</b>	<b>2</b>	<b>8</b>	<b>6</b>	<b>1</b>	<b>2</b>	<b>0</b>	<b>0</b>	<b>0</b>

# HYDROPATH

The home of *HydroFLOW*<sup>®</sup>

To register the product please visit  
[hydropath.com/product-registration/](http://hydropath.com/product-registration/)  
Products must be registered to activate any  
warranty or guarantee. All goods are sold subject  
to our standard terms and conditions of sales,  
copies of which are available upon request.

