

Manufacturer of Ophthalmic Surgical  
Instruments and Systems

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To whom it may concern in Lithuania:

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Your ref.	Date	Our ref.	Date
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## Chemical passivation

Dear Sirs,

This is an extract of our work instruction no. 247 on the treatment of the surface after laser marking.

### 4.2 Passivation

Passivation is carried out after the chromium coating.

1. Cleaning in an ultrasonic bath according to work instruction 19/US-1
2. Rinsing in an ultrasonic bath with demineralized water at 50°C for 30 seconds.
3. Placing the handles in the passivation liquid at 50°C.  
For 20 minutes in the case of laser engraving by third parties  
For 2 minutes in the case of annealing engraving by Geuder AG
4. Rinsing with filtered tap water and then cleaning with compressed air.  
Rinsing in US bath with demineralized water (only in the case of instruments with lumina (e.g. irrigation and aspiration handpieces, cannulas).
5. Drying with compressed air.

Hoping to have answered your question regarding chemical passivation we remain

Kind regards,

**GEUDER AG**

  
p.p. Matthias Welke  
Head of Quality Management & Regulatory Affairs

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