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中国认可 国际互认 检测 TESTING CNAS L5912

TEST REPORT

Report No.: D190102089_1

13 February 2019

APPLICANT: SHANGHAI V-LION INDUSTRIAL CO.,LTD (C01606)
ROOM 507-508,B2,NO.1158,MIDDLE LUOCHUAN ROAD
SHANGHAI
CHINA

MS JENNIFER / jennifer.fang@v-lionsafety.com

Date of receipt :30 Jan. 2019
Testing period :30 Jan. 2019
:13 Feb. 2019

Buyer: --

Sample description: 22861 SAFETY SHOES SIZE 36/42/48

Style / Article no. :22861
Test(s) requested :PHYSICAL&CHEMICAL TEST
Service :REGULAR
Brand / Section :--
Season :--
End use :--
Factory name :--
Factory code :--

For CE Marking : Yes
Previous report :--
Product category :SAFETY SHOE
Product type :--
Test stage :FIRST TEST
Supplier name :--
Exported to :--

1. Conclusion:

ISO 20345 : 2011		Conformity by size		
Paragraph#	Tests description	**36**	**42**	**48**
5.2.2	Height of upper	**Pass**	**Pass**	**Pass**
5.2.3	Seat region	**Pass**	--	--
5.3.1.1	Construction (Sole)	**Pass**	**Pass**	**Pass**
5.3.1.2	Upper/sole bond strength	**Pass**	**Pass**	**Pass**
5.3.2.3	Determination of impact resistance	**Pass**	**Pass**	**Pass**
5.3.2.4	Determination of compression resistance	**Pass**	**Pass**	**Pass**
5.3.4	Specific ergonomic features	**Pass**	--	--
5.3.5.2	Determination of footwear slip resistance - SRA	**Pass**	**Pass**	**Pass**
5.3.5.3	Determination of footwear slip resistance - SRB	**Pass**	**Pass**	**Pass**
5.4.7	pH - Leather	**Pass**	--	--
5.4.9	Chromium VI	**Pass**	--	--
5.8.1	Outsole design	**Pass**	**Pass**	**Pass**
5.8.2	Determination of tear strength of outsole	**Pass**	**Pass**	**Pass**
5.8.3	Determination of abrasion resistance of outsole	**Pass**	**Pass**	**Pass**
5.8.4	Flexing resistance of outsole	**Pass**	**Pass**	**Pass**
5.8.6	Determination of interlayer/outsole bond strength	**Pass**	**Pass**	**Pass**
6.2.1.1	Determination of penetration force	**Pass**	**Pass**	**Pass**
6.2.1.2	Construction of penetration-resistant insert	**Pass**	**Pass**	**Pass**

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ISO 20345 : 2011		Conformity by size		
Paragraph#	Tests description	36	42	48
6.2.1.3	Insert dimension	Pass	Pass	Pass
6.2.2.2	Antistatic footwear Failed item(s) for size 36: (Whole footwear : Grey/beige) Failed item(s) for size 42: (Whole footwear : Grey/beige) Failed item(s) for size 48: (Whole footwear : Grey/beige)	Fail	Fail	Fail
6.2.4	Energy absorption of seat region	Pass	Pass	Pass
6.4.2	Determination of resistance to fuel oil	Pass	Pass	Pass
	XRF screening	Pass	--	--
	XRF screening (Tin)	Pass	--	--

Pass: requirements met Fail: requirements not met N/A: not applicable --: test not performed on this size

Approved by

Leo TOM KIT FAI
Operational Manager

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2. Sample(s) description assigned by laboratory:

1 UPPER - GREY COW SUEDE LEATHER [VL-U5]
2 UPPER - BEIGE OXFORD FABRIC [VL-U11]
3 COLLAR - BEIGE OXFORD FABRIC [VL-U11]
4 TONGUE - BEIGE OXFORD FABRIC [VL-U11]
5 VAMP LINING - GREY NON-WOVEN FABRIC [VL-L01]
6 QUARTER LINING/SEAT REGION - YELLOW SANDWICH MESH [L-1]
7 INSOLE - WHITE/RED LY ANTI-PERFORATED INSOLE [LY]
8 INSOCK - BLACK/GREY VELOURS+EVA WITH PERFORATED [ISC-2]
9 OUTSOLE - GREY/YELLOW PU/PU SOLE [ST31]
10 TOE CAP - WHITE COMPOSITE TOECAP [522]
11 INSERT - WHITE/RED LY ANTI-PERFORATED INSOLE [LY]
12 DECORATIVE COMPONENTS - BLACK/YELLOW WEBBING/BACK LOOP
13 DECORATIVE COMPONENTS - SILVER DECORATIVE PVC

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Safety shoes / Whole footwear : Grey/beige	Method	Requirement Size 36	42	48	Unit	Result Size 36	42	48	Conformity
(+) **5.2.2. Height of upper**	ISO 20344 : 2011								P P P
Design						A	A	A	
Upper height		<103	<113	<121	mm	83	91	101	
(+) **5.2.3. Seat region**	ISO 20345: 2011								P -- --
Conformity						Yes	--	--	
(+) **5.3.1.1. Construction (Sole)**	ISO 20345: 2011								P P P
Conformity						Yes	Yes	Yes	
(+) **5.3.1.2. Upper/sole bond strength**	ISO 20344 : 2011								P P P
Delamination appearance						M2-Partial or total breakdown of the sole	M2-Partial or total breakdown of the sole	M2-Partial or total breakdown of the sole	
Bond strength - average		≥3.0			N/mm	6.3	6.3	6.5	
(+) **5.3.2.3. Determination of impact resistance**	ISO 20344 : 2011								P P P
Clearance - Left foot		≥12.5	≥14.0	≥15.0	mm	14.0	14.5	15.5	
Clearance - Right foot		≥12.5	≥14.0	≥15.0	mm	13.5	15.0	15.5	
Development of cracks						Conform	Conform	Conform	
(+) **5.3.2.4. Determination of compression resistance**	ISO 20344 : 2011								P P P
Clearance - Left foot		≥12.5	≥14.0	≥15.0	mm	19.0	22.5	19.5	
Clearance - Right foot		≥12.5	≥14.0	≥15.0	mm	19.0	22.0	21.5	
(+) **5.3.4. Specific ergonomic features**	ISO 20344 : 2011								P -- --
Is the inside surface of the footwear free from rough, sharp or hard areas that caused you irritation or injury?						Yes	--	--	
Is the footwear free of features that you consider to make wearing the footwear hazardous?						Yes	--	--	
Can the fastening be adequately adjusted? (if necessary)						Yes	--	--	
Can we walk without problems?						Yes	--	--	
Can we climb stairs without problems?						Yes	--	--	
Can we kneel or crouch down without problems ?						Yes	--	--	
(+) **5.3.5.2. Determination of footwear slip resistance - SRA**	ISO 20344 : 2011								P P P
Coefficient - Forward flat		≥ 0.32				0.39	0.37	0.33	
Coefficient - Forward heel		≥ 0.28				0.42	0.35	0.38	

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(+) **5.3.5.3. Determination of footwear slip resistance - SRB**	ISO 20344 : 2011						P P P
Coefficient - Forward flat		≥ 0.18		0.19	0.18	0.18	
Coefficient - Forward heel		≥ 0.13		0.16	0.13	0.13	
(+) **6.2.1.1. Determination of penetration force**	ISO 20344 : 2011						P P P
Strength of perforing		≥ 1100	N	1100	1100	1100	
Penetration of nail				No penetration	No penetration	No penetration	
(+) **6.2.1.2. Construction of penetration-resistant insert**	ISO 20345: 2011						P P P
Conformity - Left foot				Yes	Yes	Yes	
Conformity - Right foot				Yes	Yes	Yes	
(+) **6.2.1.3. Insert dimension**	ISO 20344 : 2011						P P P
Maximum distance X		≤ 6.5	mm	0.0	0.0	0.0	
Maximum distance Y		≤ 17	mm	0.0	0.0	0.0	
No holes in the shadow area				Yes	Yes	Yes	
No more than 3 holes of maximum diameter 3 mm				Yes	Yes	Yes	
(+) **6.2.2.2. Antistatic footwear**	ISO 20344 : 2011						F F F
Electrical resistance in dry - Left foot		0.1< - ≤1000	Mohms	6630	957	908	
Electrical resistance in dry - Right foot		0.1< - ≤1000	Mohms	6190	5820	1120	
Electrical resistance in wet - Left foot		0.1< - ≤1000	Mohms	56.0	49.6	47.2	
Electrical resistance in wet - Right foot		0.1< - ≤1000	Mohms	43.4	101	52.1	
(+) **6.2.4. Energy absorption of seat region**	ISO 20344 : 2011						P P P
Energy absorbed - Left foot		≥ 20	J	20	20	23	
Energy absorbed - Right foot		≥ 20	J	20	20	23	

Safety shoes / Upper : Grey cow suede leather	**Method**	**Requirement** Size			**Unit**	**Result** Size			**Conformity**
		36	42	48		36	42	48	
(+) **5.4.7. pH - Leather**	ISO 4045:2018								P -- --
pH value		≥ 3.2				3.75	--	--	
Difference figure		<0.7				0.35	--	--	
(+) **5.4.9. Chromium VI**	ISO 17075-2:2017								P -- --
Chromium VI		≤ 3.0			mg/kg	<3	--	--	

Safety shoes / Midsole : Grey PU	**Method**	**Requirement** Size			**Unit**	**Result** Size			**Conformity**
		36	42	48		36	42	48	

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(+) **XRF screening**	ASTM F2617 – 15						P -- --
Cd (Cadmium)		<100	ppm	<100	--	--	
XRF screening (Tin)	ASTM F2617 – 15						P -- --
Sn (Tin)		<150	ppm	<150	--	--	

Safety shoes / Outsole : Grey/yellow	**Method**	**Requirement** Size			**Unit**	**Result** Size			**Conformity**
		36	42	48		36	42	48	
(+) **5.8.1. Outsole design**	ISO 20344 : 2011								P P P
Type of outsole						Cleated	Cleated	Cleated	
Outsole thickness - d1			≥4		mm	5.0	8.5	6.0	
Cleat height - d2			≥2.5		mm	2.5	2.5	2.5	
Cleated area (figure 38)						Pass	Pass	Pass	
Cleats are open to the side						Pass	Pass	Pass	
(+) **5.8.4. Flexing resistance of outsole**	ISO 20344 : 2011								P P P
Rigidity - Angle under 30N					°	59	58	64	
Cut growth after 30000 flex cycles			≤ 4		mm	1.9	1.5	0.1	
Deep of spontaneous crack			≤ 1.5		mm	0.0	0.0	0.0	
Length of spontaneous crack			≤ 4		mm	0.0	0.0	0.0	
Number of spontaneous crack			≤ 5			0	0	0	
(+) **5.8.6. Determination of interlayer/outsole bond strength**	ISO 20344 : 2011								P P P
Delamination appearance						S2-Surface breakdown of the sole	S2-Surface breakdown of the sole	S2-Surface breakdown of the sole	
Bond strength - average			≥3.0		N/mm	4.3	4.1	3.8	

Safety shoes / Outsole : Yellow rubber	**Method**	**Requirement** Size			**Unit**	**Result** Size			**Conformity**
		36	42	48		36	42	48	
(+) **5.8.2. Determination of tear strength of outsole**	ISO 34-1:2015 Method A								P P P
Tear strength resistance			≥8.0		kN/m	16.1	12.7	11.0	
(+) **5.8.3. Determination of abrasion resistance of outsole**	ISO 20344 : 2011								P P P
Density					g/cm³	1.18	1.17	1.17	
Relative volume loss			≤150		mm³	123	106	109	
(+) **6.4.2. Determination of resistance to fuel oil**	ISO 20344 : 2011								P P P
Increase in volume			≤ 12		%	11.3	9.1	9.6	

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Increase in hardness shore A			Shore A	-4	-5	-1	
(+) **XRF screening** Cd (Cadmium)	ASTM F2617 – 15	<100	ppm	<100	--	--	P -- --
XRF screening (Tin) Sn (Tin)	ASTM F2617 – 15	<150	ppm	<150	--	--	P -- --

END OF TEST REPORT

(+)CNAS accreditation