



NO	PART	QUANTITY	DESCRIPTION	UNIT	WEIGHT	WEIGHT	WEIGHT	WEIGHT	WEIGHT
18	Hexagon screw M12x30	8.8 Hot-Zn, EN 4017		16	82100090				
17	Hexagon screw M16x55	8.8 Hot-Zn, EN 4017		6	82100123				
16	Hexagon screw M20x45	8.8 Hot-Zn, EN 4017		1	82100149	0.2			
15	Hexagon screw M20x60	8.8 Hot-Zn, EN 4017		1	82100152	0.2			
14	Shaft seal A 90x110x12	NBR DIN 3760		2	33306838				
13	Key A-20x12	SFS 2636	200	1	11710607	0.4			
12	Key C-20x12x85	SFS 2636		1	11709132	0.2			
11	Moment support	60x25/266xø25		1	P40337	4			
10	Moment support FA97	CSR-3		1	P3001515	29			
9	Fastening piece	FA 97		1	P430128	2.9			
8	Pin ø25x75	S355J0		2	P40605	0.6			
7	Washer	100/22x10 S355J0, Hot-Zn		1	P40180	0.6			
6	Gear wheel Z=15 m=10			1	P307016	11			
5	Bearing housing cover			2	P415035	7			
4	Shaft FA97	CSR-3		1	P307047	27			
3	Frame	CSR-3		1	P120228	160			
2	Bearing 22218 E			2	32205735	6.8			
1	Gear Motor FA97GR57 MV100M8VS	6 Nm M2		1	31510767	190			

		Suhte Scale 1:5 Piirits Drawn 06.09.2005 TFA Terkasti Checked Hyväksyi Approved Projekti Project 14.92.03	
Slewing machinery CSR-3		P2002929 A	
VILNIAUS ENERGIJA BFG / KVAERNER			

WORK NO.	PROJECT 150. VILNA	PCS.	ASS'Y DWG.
DIMENSIONS WITHOUT TOLERANCES	MATERIAL	DATE	NAME
Thermal Cutting SFS-EN ISO 9913-08	BLANK DIMENSION	PREPARED 06.09.05	Tfa
Welded Items SFS-EN ISO 13920-BF	MATERIAL CODE	REVIEWED	
Machining SFS-EN 22768-nk (ISO 2768-nk)	MASS (BLANK) KG	APPROVED	SCALE 1:5
WELDING OF NON-PRESSURE-RETAINING PARTS SFS-EN 25817 C (ISO 5817)	MASS (FINISHED) KG	PREVIOUS NO.	SIZE A2
KVAERNER	DESIGNATION IMPLEMENTATION OF BIO FUEL	CLIENT'S DWG NO.	REV. 1
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	SLEWING MACHINERY CSR-3	T150-00686	

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