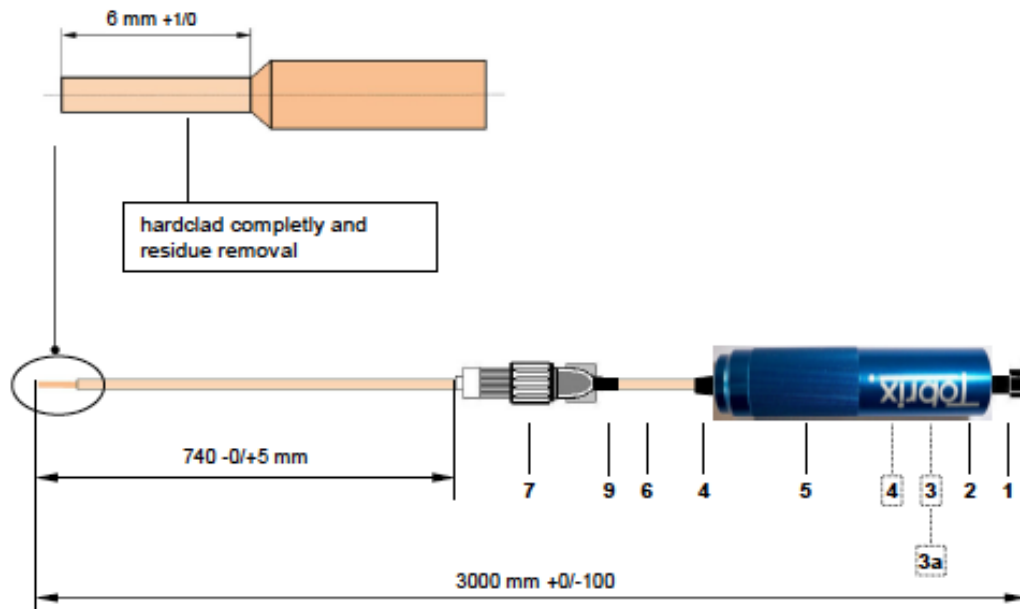


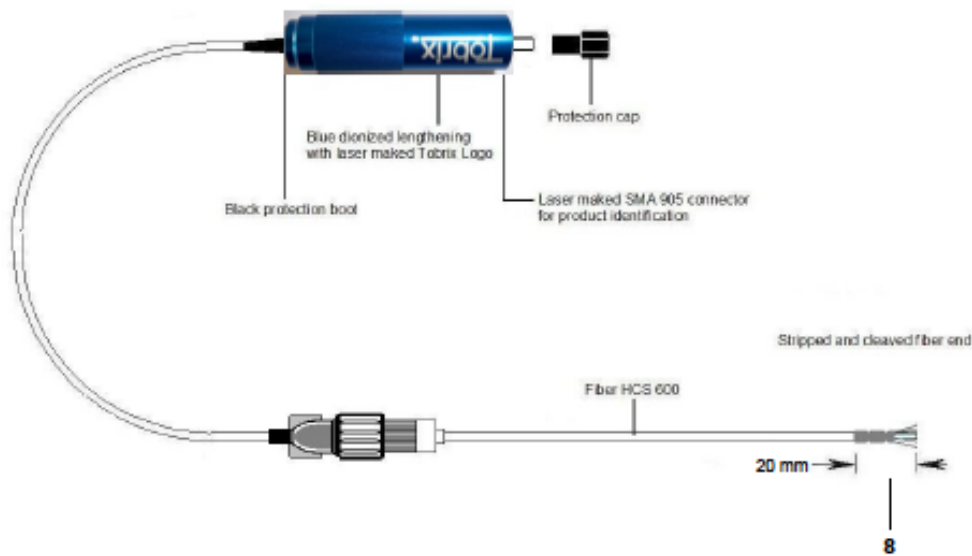
2. Technical drawing

92.3.

2.1 Bare Fiber, sterile, tulip tip



9 - holy and acutance mark (2-3 mm broad) with paint marker (black)





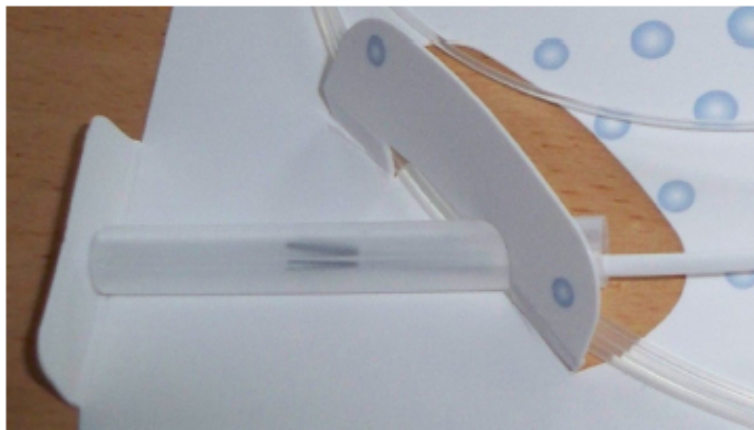
Pusher

Fiber

Tulip Tip



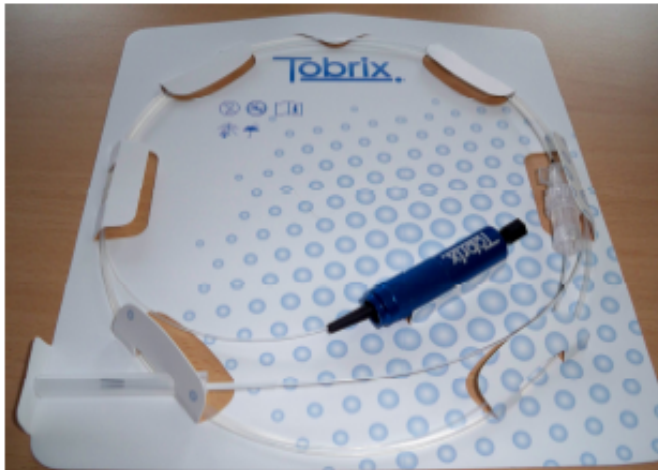
Position of pusher over tulip tip during package



Protective tube over pusher and tulip tip

4 Packages

4.1 Bare Fiber is wound up and put on the tray



4.2 Tray with Bare fiber is in a sterile bag (primary package) packaged, heat-sealed joint according EN ISO 11607-1

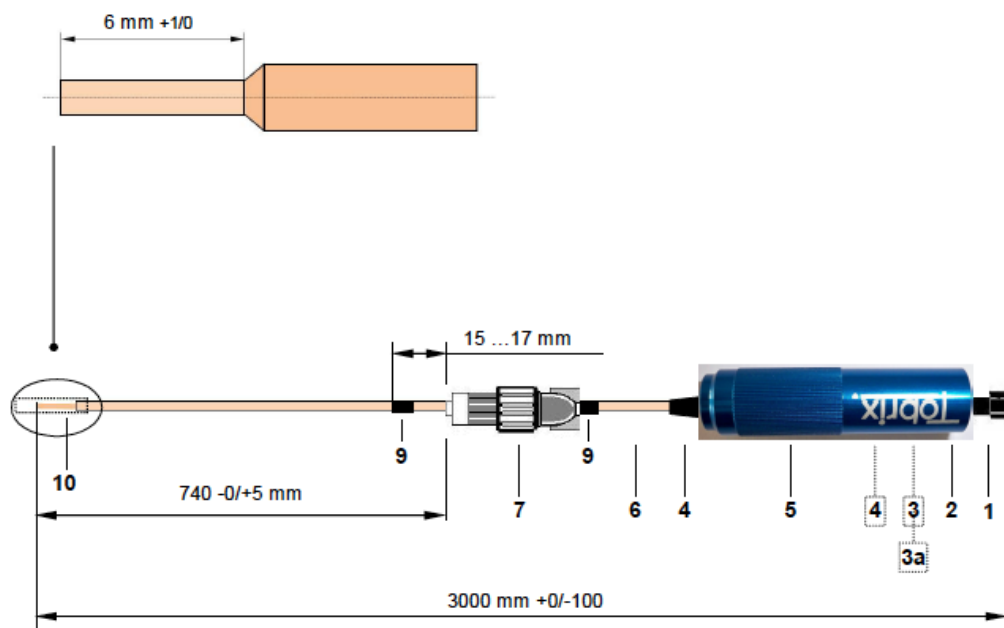
4.3 sterile bag (primary package) is in a sterile bag (secondary package) packaged, heat-sealed joint according EN ISO 11607-1



← lower edge of the inner bag is lay to the back

2. Technical drawing

2.1 Bare Fiber, sterile, flat tip



9 - notch and cut marks (2-3 mm broad) with paint marker (black)

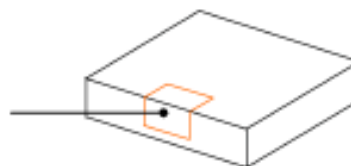
3. Label

3.1 Label for sterile bag (secondary package)



dimension (W x H): 142 mm x 97 mm;
 manufacturing and expiration date according EN ISO 15223-1;
 symbols according EN 980;
 expiration date: 2 years after sterilization;
 stick the label centric and equally on the frontside (foil) of the sterile bag

3.2 Label for white cardboard box



dimension (W x H): 105 mm x 74 mm;
 manufacturing and expiration date according ISO 8601;
 symbols according EN ISO 15223-1;
 expiration date: 2 years after sterilization date;
 stick the label centric and equally accross the edge (see drawing)

4 Packages

4.1 Bare Fiber is wound up and put on the tray



Detail: distal tip with white protective tube

4.2 Tray with Bare fiber is in a sterile bag (primary package) packaged, heat-sealed joint according EN ISO 11607-1

4.3 sterile bag (primary package) is in a sterile bag (secondary package) packaged, heat-sealed joint according EN ISO 11607-1



← lower edge of the inner bag is lay to the back

4.4 in one white cardboard box are 5 packaged bare fibers with transparent foil upstairs (turned right/left lying) and one user manual inlaid

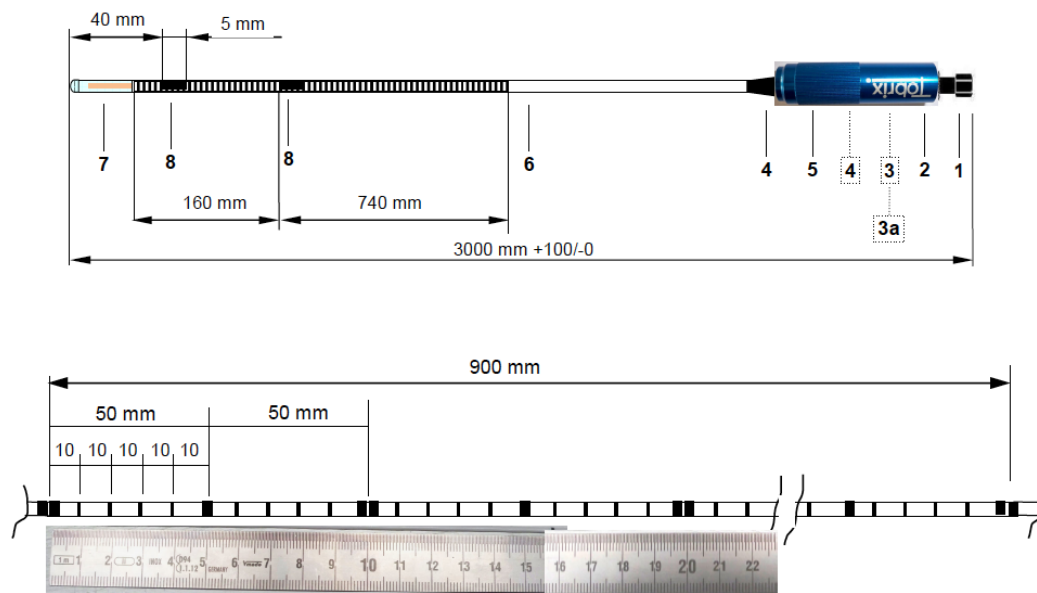
4.5 in 1 brown cardboard box are 2 white cardboard boxes inlaid

4.6 in 1 transport carton are 9 brown cardboard boxes horizontal inlaid

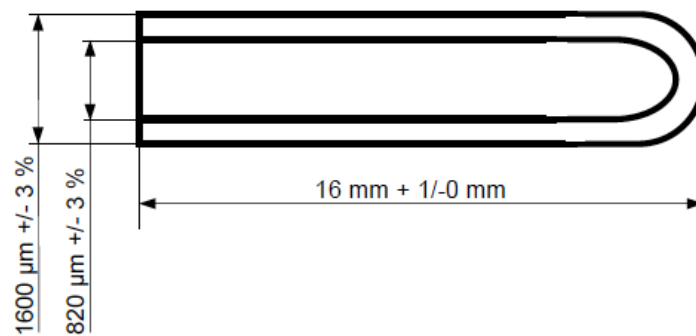
4.7 packages are prepared for sterilisation procedure according to instructions on chapter 6

4.8 packages are conform to 94/62/EWG

2.1 Tobrix Radiaal Fiber



2.2 Endcap/Kapillare

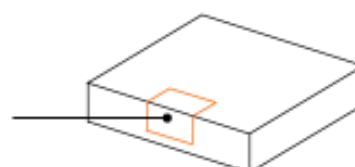


3.1 Label for sterile bag (secondary package)



Dimension (W x H): 142 x 97 mm;
 manufacturing and expiration date according EN ISO 15223-1;
 symbols according EN 980;
 expiration date: 2 years after sterilization;
 stick the label centric and equally on the frontside (foil) of the sterile bag

3.2 Label for white cardboard box



dimension (W x H): 105 mm x 74 mm;
 manufacturing and expiration date according EN ISO 15223-1;
 symbols according EN 980;
 expiration date: 2 years after sterilization date;
 stick the label centric and equally across the edge (see drawing)

4 Packages

4.1 Radiaal Fiber is wound up and put on the tray



4.2 Tray with Radiaal Fiber is in a sterile bag (primary package) packaged, heat-sealed joint according EN ISO 11607-1

4.3 sterile bag (primary package) is in a sterile bag (secondary package) packaged, heat-sealed joint according EN ISO 11607-1



○ Position of distal tip/ cap

← lower edge of the inner bag is lay to the back

4.4 in one white cardboard box are 5 packaged Radiaal Fibers with transparent foil upstairs (turned right/left lying) and one user manual inlaid

4.5 in 1 brown cardboard box are 2 white cardboard boxes inlaid

4.6 in 1 transport carton are 9 brown cardboard boxes horizontal inlaid

4.7 packages are prepared for sterilisation procedure according to instructions on chapter 6

4.8 packages are conform to 94/62/EWG

5 transport and storage conditions

5.1 transport into transport packaging

temperature: - 40 °C ... + 70 °C

air humidity: 10...90 %

air pressure: 760...1060 hPa

5.2 storage into transport packaging

temperature: - 40 °C ... + 70 °C

air humidity: 10...90 %

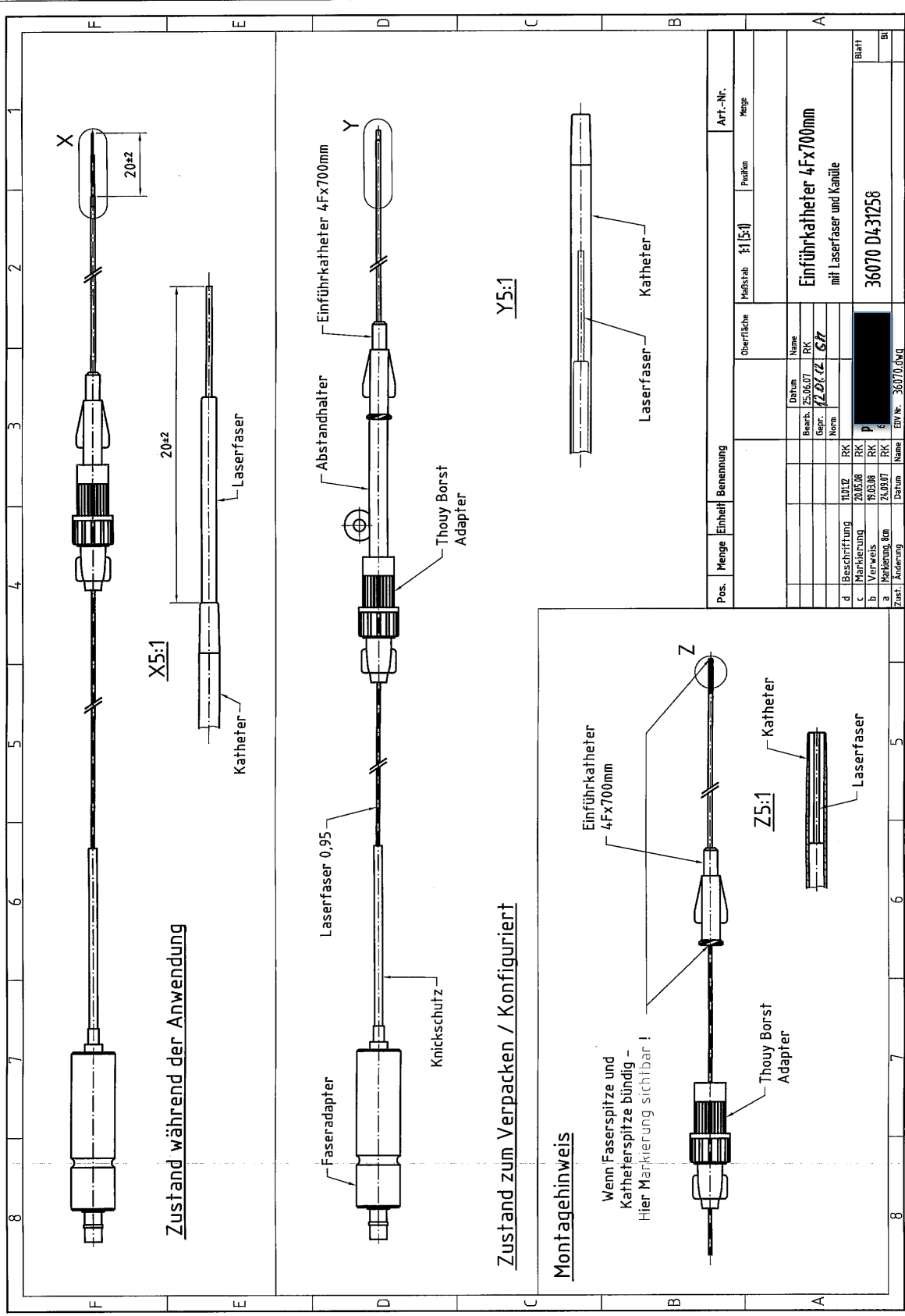
air pressure: 760...1060 hPa

5.3 operating conditions

temperature: +10 °C ... + 40 °C

air humidity: max. 60 %

air pressure: 760...1060 hPa



Federspiel: 4±0,5
Spring stretching
tolerance: 4±0,5

Seele/core:

0,18±0,01
flach 0,08
flat 0,08

20mm
flach-
gepresst
flat pressed

flexibel

gestreckte Länge/stretched length

1500±5

gestreckt/stretched

in Dispenser

beide Seiten gleich geschliffen

flexibel

Test J-Spitze mit Prüfdispenser
21004657
minimale Dehnung wird angestrebt
< 1,5 mm)

Test J-tip in dispenser 21004657
limited extensibility is aimed (< 1,5
mm).

Seele spitzenlos geschliffen

88°

75±3

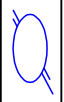
30±2

1500+5/+3

Mind. Festigkeit: 19N
100% Zug-Prüfung: 13N
Min. strength: 19N
100% Tensile test: 13N

Fingerstretching J-Spitze
NICHT prüfen!!!
Fingerstretching j-tip
not checked!!!

ÄM 12-139	04.12	JMe
Feder	04.11	MB
Federspiel	04.11	MB
Fingerstretch	04.11	MB

2	1	Edelstahlrohr/wire d=0,38	14000004
1	1	Federstr./coil 0,152x0,738x1500	27000298
Pos.	Menge	Bezeichnung	Sach-Nr.
Freimaßtoleranz nach DIN 2768-v		erstellt	Datum
		Bühner	27.12.10
J3-SFC-150-035/G4-0152 o.B. beide Seiten flexibel, ohne Band			
		Sach-Nr.	Maßstab
		40009702-20	M 1:1

Abgeleitet von Zeichnung Nr. 43002566-00